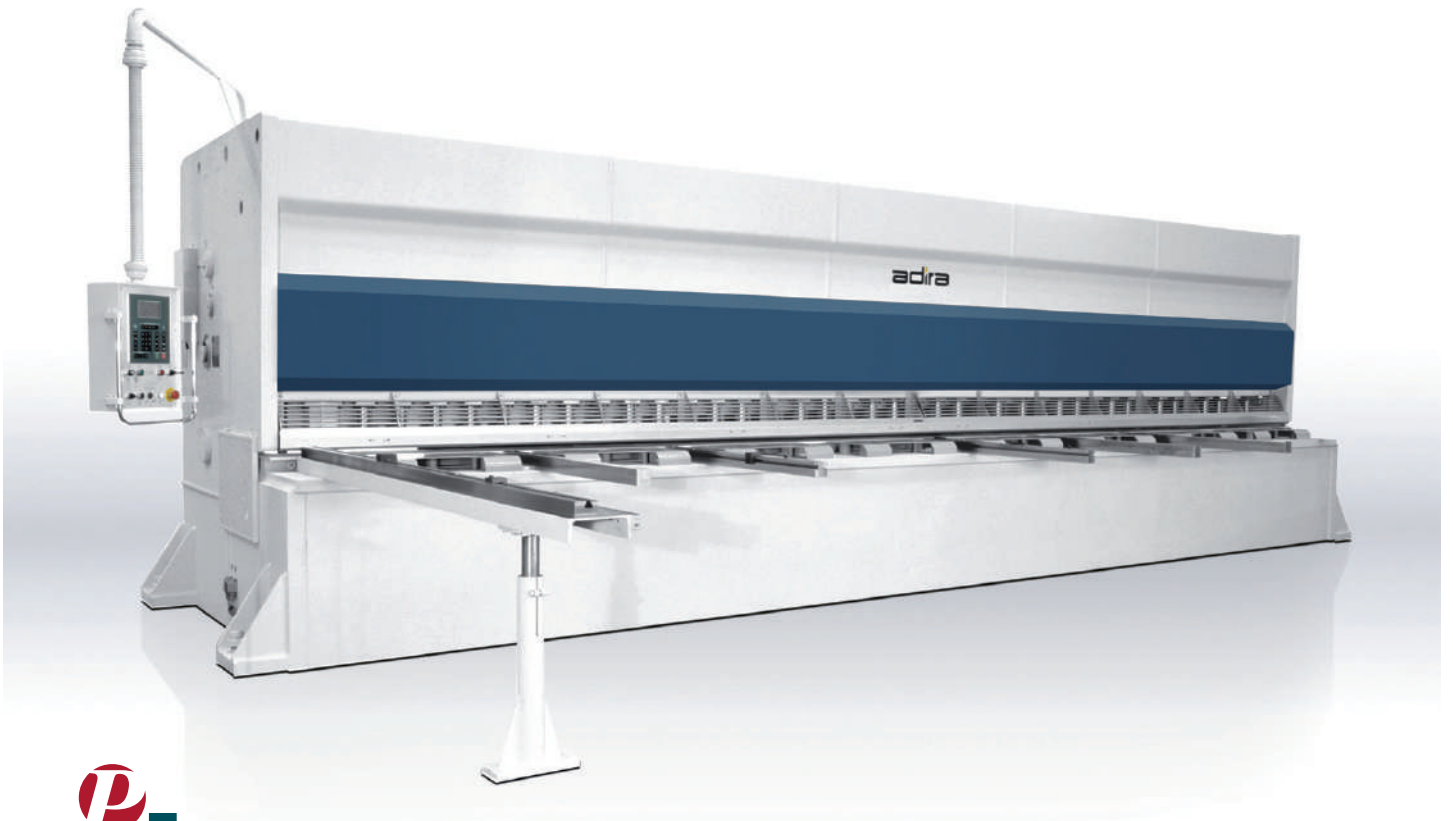




GV Hydraulic shears
for thick and
long plates



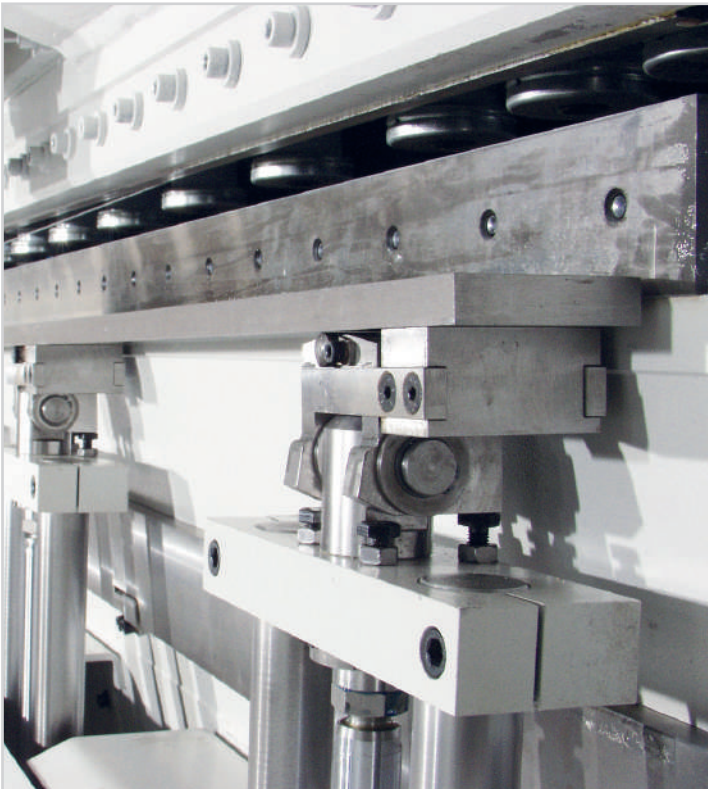
 **pilses**

adra
innovation works >>>

Model	ÍNDICO				ATLÂNTICO / PACÍFICO				
	GV 1630	GV 1660	GV 2030	GV 2530	GV 1630	GV 1660	GV 2030	GV 2530	
Shearing Capacity (Max. Cutting Angle)									
Mild Steel (45daN/mm ²)	mm	16	16	20	25,5	16	16	20	25,5
Stainless Steel (70daN/mm ²)	mm	10	10	14	17	10	10	14	17
Shearing Capacity (Normal Cutting Angle)									
Mild Steel (45daN/mm ²)	mm	13	13	16	20	13	13	16	20
Stainless Steel (70daN/mm ²)	mm	8	8	10	14	8	8	10	14
Cutting Length									
Frame Gap	mm	3050	6100	3050	3050	3050	6100	3050	3050
Rake Angle									
0.5° To Nominal	degrees	2	1,5	2	2	2	1,5	2	2
0.5° To Max.	degrees	3,5	2,75	3,5	3,5	3,5	2,75	3,5	3,5
Blade Gap Adjustment									
Motor Power	kW	0,05 - 2,5	0,05 - 2,5	0,05 - 3	0,05 - 3,5	0,05 - 2,5	0,05 - 2,5	0,05 - 3	0,05 - 3,5
Number of Holddowns	-	22	22	30	37	30	30	37	45
Holddown Force	ton	16	31	16	16	16	31	16	16
Back Gauge Range	mm	45	76	58	95	45	76	58	95
Strokes Per Minute									
Normal Cutting Angle	cuts / min.	1100	1100	1100	1100	1100	1100	1100	1100
Max. Cutting Angle	cuts / min.	13 to 26	6 to 14	10 to 21	8 to 14	16 to 32	8 to 17	13 to 25	9 to 17
Dimensions (CE - configuration)									
Length	mm	4150	7240	4170	4250	4150	7240	4170	4250
Width	mm	2370	2370	2370	2370	2370	2370	2370	2370
Height	mm	2550	2770	2550	2730	2550	2770	2550	2730
Weight	Kg	16000	35000	17000	23000	16000	35000	17000	23000

All data are approximate. Specifications are subject to changes without notice. Shown specifications may vary from country to c

ountry. For different configurations consult your Adira specialist.



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