

## MODELLI DISPONIBILI

Articolo	Descrizione	Alimentazione
<b>TB60EDTP-M</b>	Topbender TB60EDT-M	Monofase
<b>TB60EDTP-T</b>	Topbender TB60EDT-T	Trifase

## MODELS AVAILABLE

Article	Description	Tension
<b>TB60EDTP-M</b>	Topbender TB60EDT-M	Single phase
<b>TB60EDTP-T</b>	Topbender TB60EDT-T	Three phase

## CARATTERISTICHE

- Controllo semplice ed intuitivo EDT PLUS
- Schermo ad alta risoluzione da 4,3"
- Programmazione multilingua
- Programmazione angolo di curvatura con inserimento del valore della compensazione del ritorno elastico
- Visualizzazione della percentuale di carico in fase di curvatura
- Rapido cambio Utensili
- Inverter
- Predisposizione per installazione dell'accessorio posizionatore oscillante su due assi A40-P, idoneo a realizzare curve in sequenza, garantendone la ripetibilità
- Comando a pedale

## FEATURES

- Simple and intuitive control EDT PLUS
- 4.3 "high resolution screen
- Multilingual
- Programming the bend angle and the value of the springback compensation
- Display of the percentage of load during bending
- Quick tooling change
- Inverter
- Possibility to mount the oscillating positioner accessory on two axes A40-P, suitable for making bends in sequence, ensuring repeatability
- Foot pedal control



CONTROLLO EDT PLUS

MATRICE CON ROTAZIONE DX E SX  
FORMER L/R BENDING

**DATI TECNICI / TECHNICAL DATA**

Modulo di Flessione Flexion Modulus	10 cm <sup>3</sup>
Min Diametro Esterno Min. outside diameter	10 mm 1/8" Gas
Raggio Max. di Curvatura (CLR) Max bending radius (CLR)	380 mm
Raggio Min. di Curvatura (CLR) Min bending radius (CLR)	10 mm
Potenza Installata Motor	1,5 kW
Tensione di alimentazione Voltage requirement	220-400 V 3PH 50-60 Hz
Velocità di curvatura Bending speed	1,5 - 3 rpm
Dimensioni Dimensions	500 x 1000 x 760 mm
Peso Weight	186 Kg

**DOTAZIONE DI SERIE**

- Esagono da 50 e 40 mm
- Supporto per contromatrice
- Volantino
- Chiave esagonale da 6mm
- Grasso spray Ercolina
- Ingrassatore

**STANDARD EQUIPMENT**

- 50 and 40mm hex shafts
- Counterbending die support
- Handwheel
- 6mm allen wrench key
- Ercolina grease spray
- Pump for grease

**kit macchina + utensili  
(matrice e contromatrice)\***























**machine kit + tooling  
(former & counterbending die)\***

Art.	Macchina Machine	Tubo/Tube	Ø	Matrici/Formers
TB60T K2D	TB60T	Pollici gas Gas inches	2 x Ø	Ø 1/2" (21.30 mm), R46 Ø 3/4" (26.90 mm), R56 Ø 1" (33.70 mm), R67 Ø 1 1/4 (42.25 mm), R90 Ø 1 1/2 (48.25 mm), R100 Ø 2 (60.30 mm), R150
TB60T K3D	TB60T	Pollici gas Gas inches	3 x Ø	Ø 1/2" (21.30 mm), R67 Ø 3/4" (26.90 mm), R82 Ø 1" (33.70 mm), R112 Ø 1 1/4 (42.25 mm), R130 Ø 1 1/2 (48.25 mm), R150 Ø 2 (60.30 mm), R190
TB60T K0D	TB60T	Pollici OD OD inches	/	Ø 5/8" (15.88 mm), R46 Ø 7/8" (22.22 mm), R56 Ø 1" (28.40 mm), R67 Ø 1 1/4 (31.75 mm), R56 Ø 1 1/2 (38.10 mm), R100 Ø 2 (50.80 mm), R150

\*Matrici in ghisa, contromatrici in ottone

\*Formers in cast iron, counterbending dies in brass

**MAXIMUM CAPACITY - (mm)**

SEZ.	MATERIALE - MATERIAL	10 cm <sup>3</sup>
	Tubo AnsiB36, 10 e API - Gas Tube	2" x3,91
	Tubo standard acciaio - Standard Steel Tube	60x4
	Tubo Mobilio - Forniture tube	60x4
	Acciaio ST35 (per oleod.) - Hydraulic Steel ST35	50x10
	Inox AISI 304-318 - Stainless Steel AISI 304-318	60x2
	Inox AISI 308 (per alim.) - Stainless Steel AISI 308	60x3
	Ottone ricotto - Soft Brass	60x6
	Alluminio curvabile - Hard Copper & Aluminium	64x6
	Rame ricotto - Soft Copper	64x6
	Tubo Conduit (TAZ) - Conduit Tube (TAZ)	63x4
	Mepla, Geberit e simili - Mepla, Geberit and similars	50x4
	Acciaio FE42 (EN: S275J0) - Mild Steel (EN: S275J0)	35
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	14x60
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	60x20
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	60x35
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	60x30x6
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	60x40x7
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	25x50 x 3
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	50x50 x 3
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	30x30
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	50x50 x 6
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	40x20 x 6